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C2-3-3-1

Job Sheet 183755



Part No: C2-3-3-1

Job Qty: 40 ea

Part Name: Latch Roller DU Bearing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/26/18

Job Tracking No:

Due Date: 10/12/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: C2-3-3-1 REV.A IPP REV:A 18.02.02 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		10/12/18	0.00	0.00	Start Up Machining-4		
120	CNC Lathe	40 pcs		10/12/18	0.50	4.00	Lathe Conv-1		
130	QC	40 pcs		10/12/18	0.00	0.00	QC2 Machining-5		
140	QC	40 pcs		10/12/18	0.00	0.00	QC8 Machining-5		
150	Packaging	40 pcs		10/12/18	0.00	0.00	Packaging3-2		
160	QC21-FG	40 Ea		10/12/18	0.00	0.00	QC21		

Part Op 120 - 1-Machine as per DWG DWG REV: _____ 2-Deburr
Descriptions: 150 - BAG & LABEL WITH BATCH # AS PER DWG NOTE

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
05DU06	Latch Roller DU Bearing	40 Ea (1 ea)	90-Start up Operation	5045009 5088917

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	05DU06	40	40	0

Part Specifications

Specifications could not be found.



Container No: S120798



Part: C2-3-3-1

Job No: 183755

Serial No/Batch: S120798

Revision: A

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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Plav 09/26/18 7:26 AM Dart.lajeunesse.marie

Date: 10/23/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

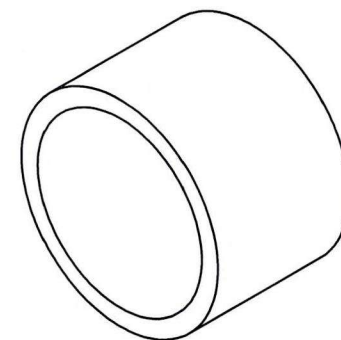
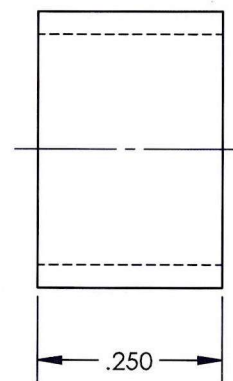
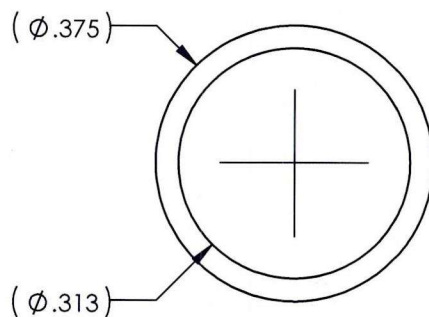
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER :					

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
A	14-0105	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED NOTE 3.	8/6/2014	DPD
				RW



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 183755 MJS
1809-26

NOTES:

- PART TO BE FABRICATED FROM 05DU06 DU BEARING. CUT LENGTH TO INDICATED DIM.
- CLEAN THE CUT EDGE.
- BAG & LABEL WITH BATCH NUMBER.

DART AEROSPACE	
TITLE LATCH ROLLER DU BEARING	
DWG NO. C2-3-3-1	REV A
MAT'L BRONZE	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT FINISH
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
SCALE 4:1	DATE 5/10/2002
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C2-3-3-1	1	LATCH ROLLER DU BEARING	BRONZE	KAMAN #05DU06 (MODIFIED)